



# Work Order ID 107066

\*107066\*

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Item ID: D135-692-041 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bearpaw Wearplate  
 Start Date: 9/17/13 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 9/20/13 Req'd Qty: 2.00 \*2\* Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00		DAS 31 9-89		13/10/30			
*130*	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D135-692-041								
Packaging	CHG001 Location: 125 PPP Rev:								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*	Memo	0.00							
QC									
Quality Control									

13/10/30

13/10/30

DAS 31 9-89  
 DAS 6 9-89  
 DAS 31 9-89  
 DAS 6 9-89  
 DAS 31 9-89  
 DAS 6 9-89

# Picklist Print

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Work Order ID: 107066

Parent Item: D135-692-041

Parent Item Name: Bearpaw Wearplate

Start Date: 9/17/13

Required Date: 9/20/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A new issue ECN1089 08-02-04 DD verified by:EC  
IPP Rev:B ECN 1132 08-02-20 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A Bolt		Purchased	No			120	Each	456.0000	8	16		DAS 28 9-89	13-10-30
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		4							
				122141		4							
				GA		100							DAS 28 9-89
				120449		100							
				ST357		9							
				123900		1							
				m125709		2							
				m125750		6							
				ST514		343							
				123525		13							
				m126105		330							
AN960JD416 Washer	NAS1149D0463J	Purchased	No			120	Each	0.0000	8	16		DAS 28 9-89	DAS 28 9-89
D3719-041 Wearplate		Manufactured	No			120	Each	8.0000	2	4		DAS 28 9-89	DAS 28 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST500		8							
				86247		8							DAS 31 9-89

DAS  
6  
9-89

DAS  
6  
9-89

DAS  
6  
9-89

16x

126224

2

4

4X



REFERENCE ONLY

13/10/20  
EQ

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D135-692 REV. A  
REF. FAA STC: SR01042SE

The D135-692-041 Wearplate Kit can be installed on Dart D135-692-011 Bearpaw Installations. The D3719-041 Wearplates should be installed on the D3049-1 Bearpaws as shown in Figure 1 on sheet 2 of this service instruction. The bearpaw should otherwise be installed on the skidtube per installation instructions IIN-D135-692 Rev. A.

## WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D135-692-041	2.24 lb	0.0 in	0.0 in-lb	199.7 in	447 in-lb
Wearplate Kit	1.0 kg	0.0 m	0.0 m-kg	5.07 m	5.1 m-kg

## PARTS LIST

QTY	Part Number	Description
X	D135-692-041	Wearplate Kit
2	D3719-041	Wearplate
8	AN4-15A	Bolt
8	AN960JD416	Washer
8	MS21042L4	Nut (or MS21042-4)

A	NEW ISSUE	CP	07.12.12
REV.	DESCRIPTION	BY	DATE
DESIGN	97	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	97		
CHECKED	10	DRAWING NO.	REV. A
MFG. APPR.	8	DSI 9400	SHEET 1 OF 2
APPROVED	10	TITLE	SCALE
DE APPR.	11	WEARPLATE KIT	NTS
DATE	07.12.12	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

# Work Order ID 107066

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Item ID: D135-692-041

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bearpaw Wearplate

Start Date: 9/17/13 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 9/20/13 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Run Start \*NR1\*

Approvals: Process Plan: 

Date: Tooling:

Date:

Stop \*NR2\*

QC:

Date: SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

DSI9400

Rev A

100

0.00

\*100\*

DOCUMENT CONTROL


DC

Memo 

0.00

Document Control

Photocopy bluefile and create labels per PPP D135-692-041 CHG001

 13-10-30

Pick Kit:

2x DAS 28 13-10-30  
9-89

110

0.00

\*110\*

Packaging

Packaging

Memo

0.00

Packaging



120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

C